

# OSTRÓW WIELKOPOLSKI

www.zap-kooperacja.com.pl

# KOOPERACJA













### Mission

Our mission is to manufacture the highest quality products that meet the needs of our customers, while taking care of the environment and the development of our employees at the same time.

### Vision

Building the market position and image of the company as a competent and reliable business partner, while maintaining the highest standards of environmental protection and using the best practices and professional competences.

### Mission and vision



- To provide customers with advanced technological solutions of the best quality
- To be a reliable partner in business
- To support our customers with professional and technical assistance and consulting
- To act in the environmentally friendly way

### Our purpose



1945	Establishment of Zakłady Autom Przemysłowej in Ostrów Wielkop
1991	Restructuring of ZAP, separation of production plants without legal status.
2000	Establishment of ZAP - KOOPERACJA Sp. z o.o.
2001	Privatisation and MBO.

### Building on our history





### Immense scope of production variety:

- No. of new orders per year **9.000**
- No. of new products introduced ~ 250
- No. of ongoing products **3.500**
- Volume of items sold **2.2 milion**
- Production area **26.000 sqm**

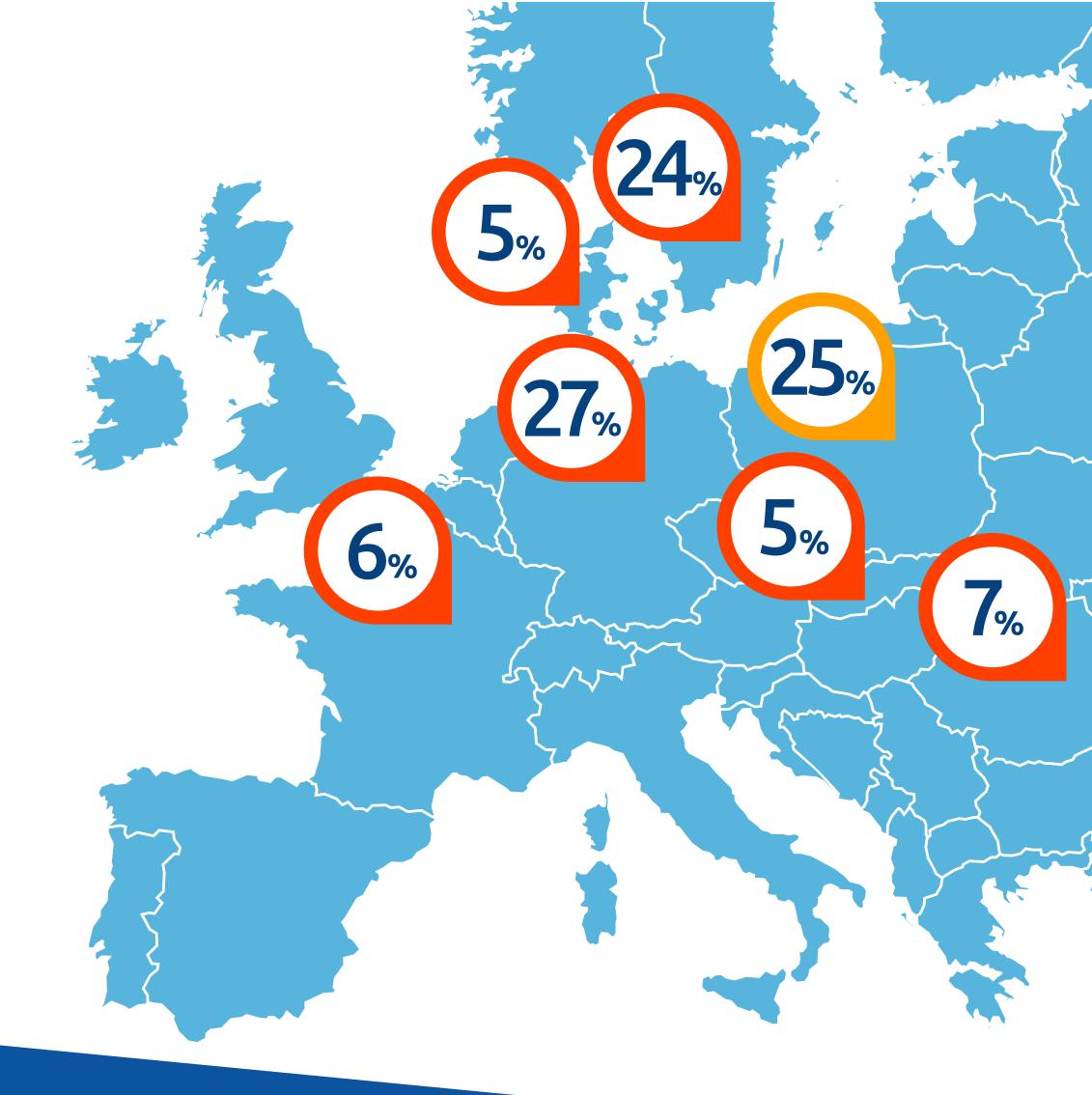
RapidRatings: Very low default risk, with strong Core Health.

Creditreform: Solvency Credibility - very good payment capability.

### ZAP-KOOPERACJA at a glance - 2023







### Sales by destinations in 2022





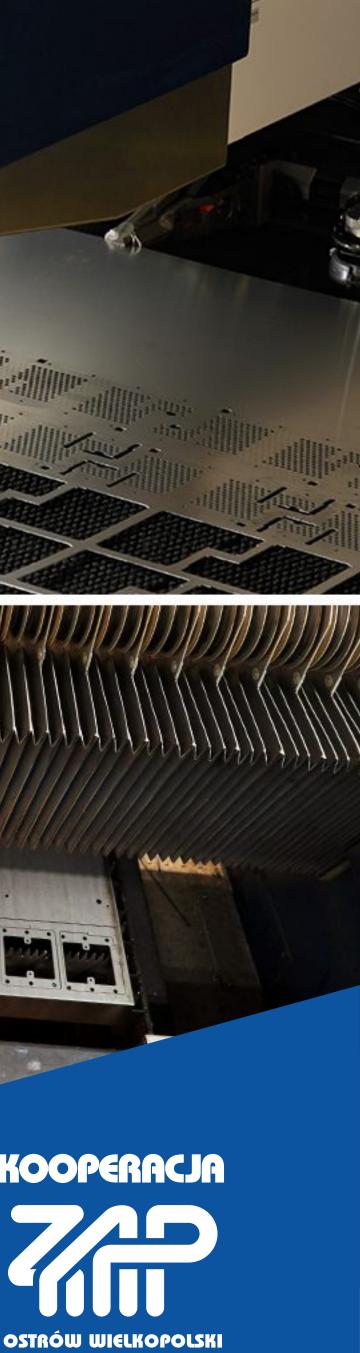
### Sheet metal punching and laser cutting

We offer sheet metal punching and laser cutting by using the most modern punching presses and laser cutters guaranteeing:

- The high quality and precision of punching and cutting.
- The possibility of cutting the complex shapes elements.
- A full automatization and optimal usage of material.

### Technical capabilities





### Plastic processing of metal sheets

We have the most modern press brakes and specialized tools. Our experienced team of engineers supervises every stage of the forming process. Advantages of our services in the field of sheet metal plastic processing:

- Usage of modern machines and technology.
- The possibility of multi-dimensional bending of metal sheet.
- The possibility to make very complex shapes.
- A production repeatability.

### Technical capabilities







### Machining

We offer our clients professional services in the field of machining using the latest machinery:

- Vertical centers.
- Horizontal centers.
- 5-axis centers.

We provide high quality, efficiency and repeatability of processes, the ability to process materials with very complex shapes.

### Technical capabilities

DMU 75 monoBLOCK® CKEL MAHO









### Welding

We specialize in professional welding:

- With shielding gas Argon and CO2.
- MIG, TIG and MAG welding methods up to 400 A.
- LASER.
- Welding on universal welding stations equipped with positioning devices.
- Welding with the use of modern welding robots.

The scope of our services includes: carbon steel, stainless steel, aluminum, brass.

### Technical capabilities

## KOOPERACJA OSTRÓW WIELKOPOLSKI



### Powder coating and wet painting

We own a modern powder coating shop and wet painting, guarateeing:

- The highest protection of painted elements against corrosion.
- Aesthetics of workmanship without cracks and stains.
- High resistance to mechanical damage, temperature and chemical factors.
- Even coverage of hard-to-reach areas with paint.
- All types of surface, from high gloss, through matt to a thick structure.

### Technical capabilities









### Technical capabilities

### Assembly

We offer our clients a comprehensive mechanical-electronic products. Experienced and highly qualified staff is a guarantee of failure-free work of components and the whole devices.



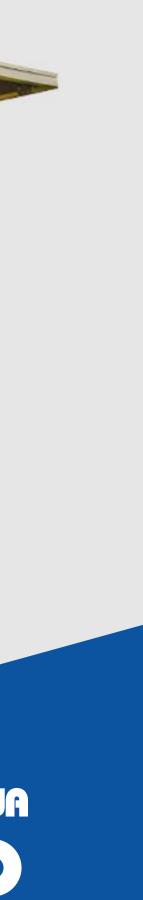








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### Our products possibilities - CNC Machining











## We engineer, re-engineer basing on the specifications or requirements of our customers

- CAD/CAM-Programs: Solid Edge; NX CAM
- ZAP-Kooperacja, the right choice for global challenge technical concept
- 3D modelling
- Dimensioning
- Complete Technical Documentation

### Engineering

### KOOPERACJA ZADO OSTRÓW WIELKOPOLSKI



### Our company also focuses on ecology, which is why:

- We meet all legal requirements regarding environmental protection.
- We invest in modern, environmentally friendly technologies and solutions.
- We actively engage our employees, customers and business partners in environmental protection.
- We prevent pollution, striving to constantly improve the condition of the environment.
- We conduct rational management of resources and waste.
- We have environmental certificate ISO 14001.
- We reuse over 70% of water through a circular economy.
- We recover technological heat for heating buildings during winter.

### With respect for the environment

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### Q - Assurance & Awards





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